

A

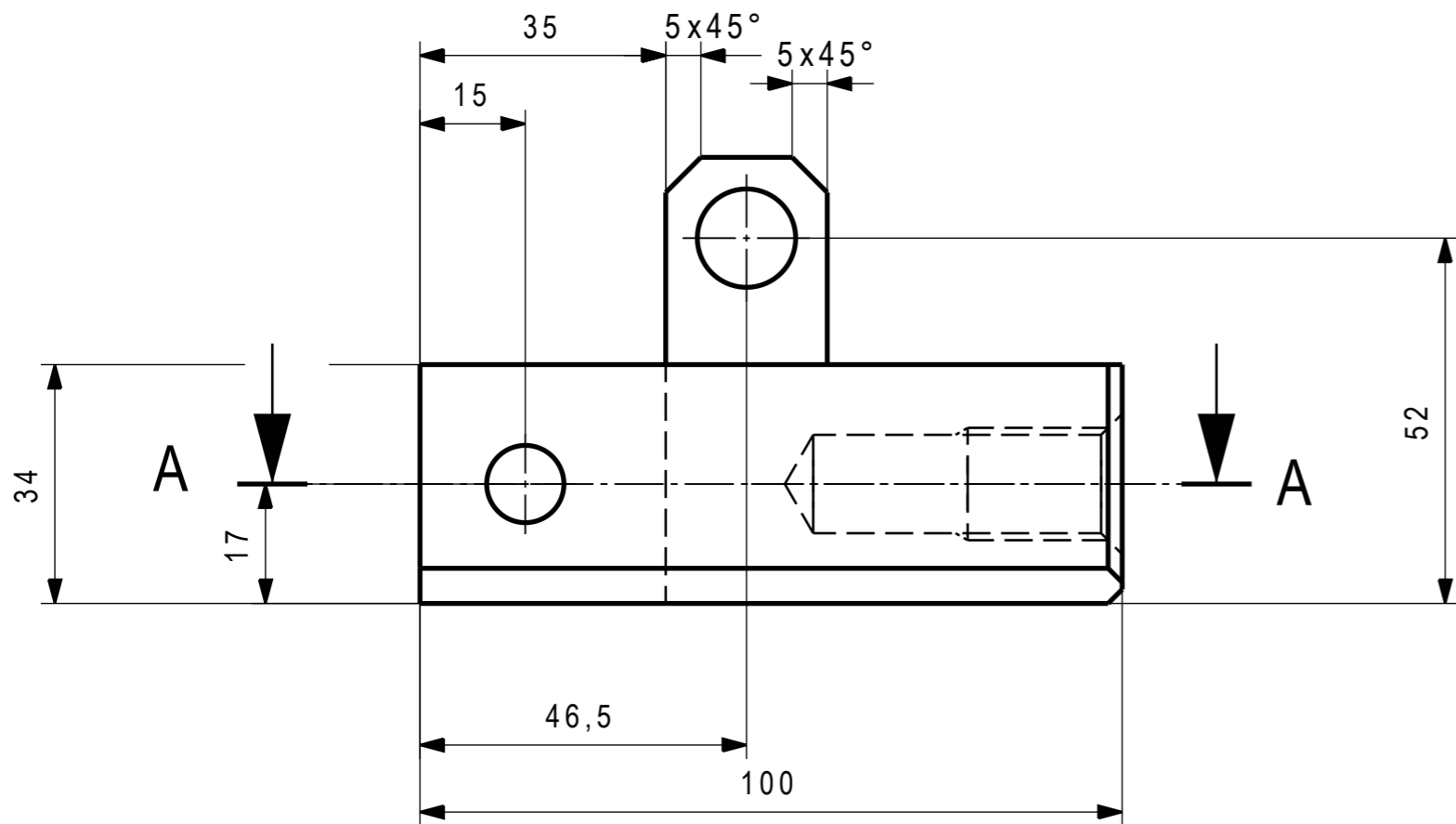
B

C

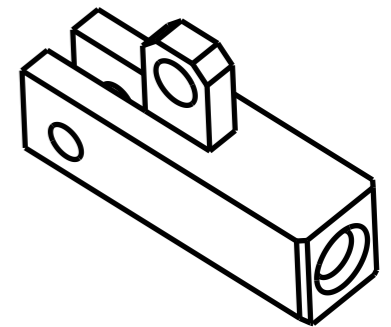
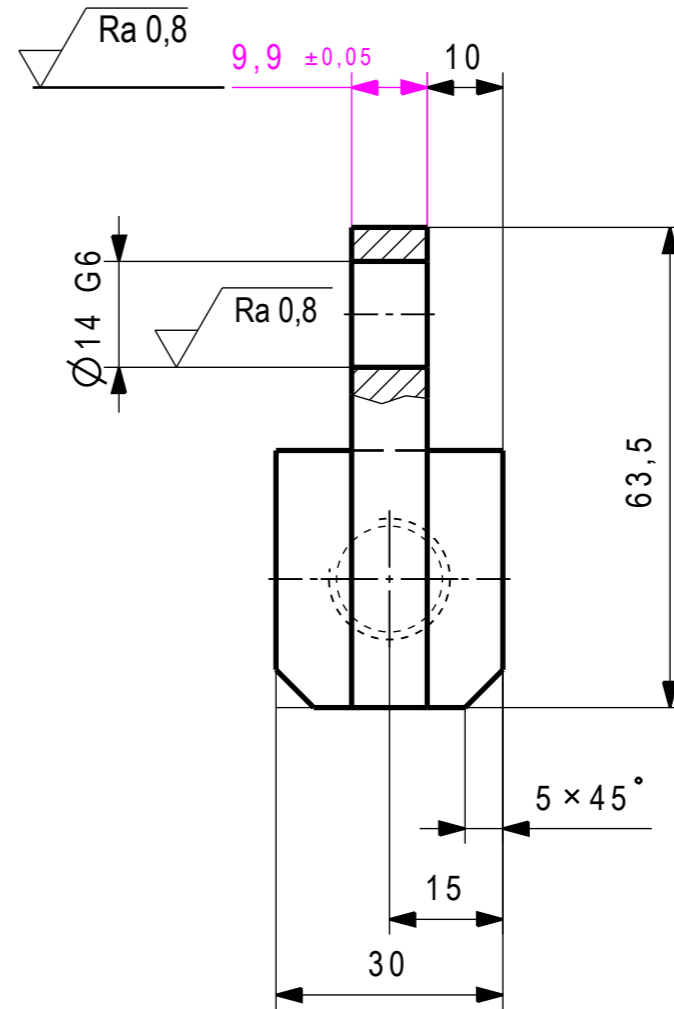
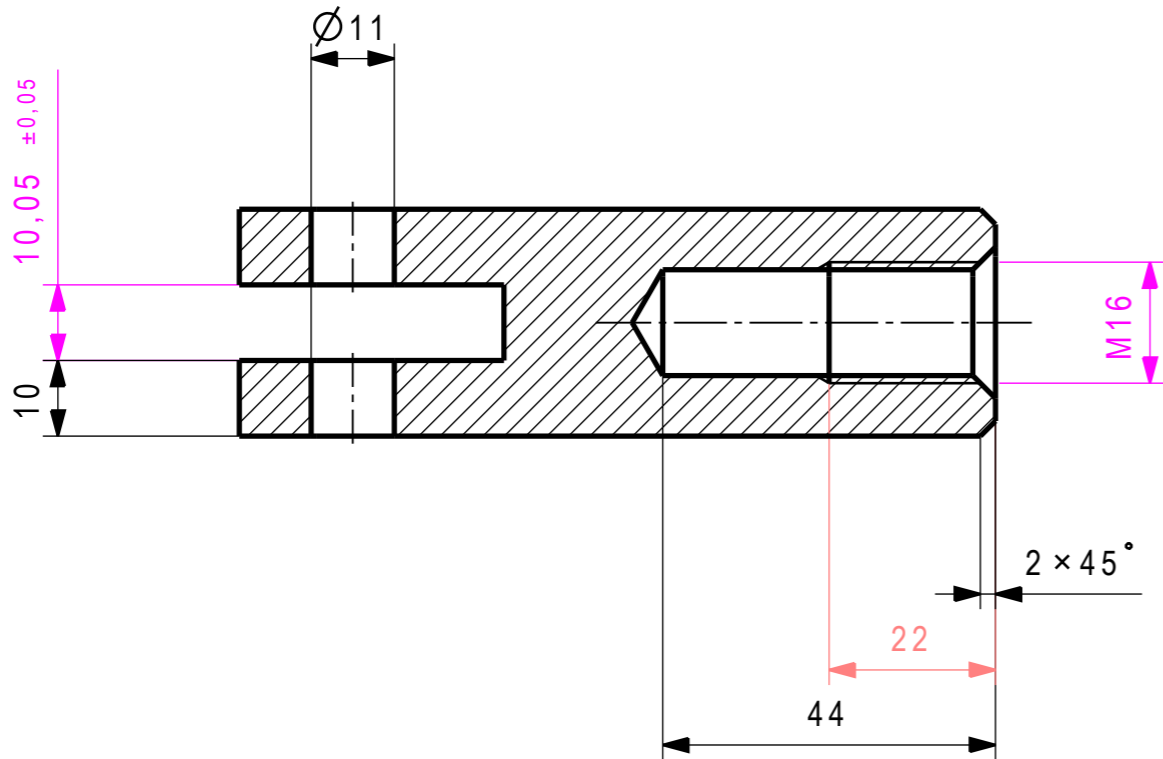
D

E

F



A-A



ECARTS CONVENTIONNELS POUR COTES SANS TOLERANCES CONVENTIONAL DEVIATIONS FOR DIMENSIONS WITHOUT TOLERANCES								
Linear	≤6	>6	>30	>120	>400	>1000	>2000	ISO 2768-1 Classe m
	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2	
Cylindrical	≤10	>10	>30	>100	>300	>1000		ISO 2768-2 Classe H
	0,02	0,06	0,1	0,2	0,3	0,4		
Flatness	0,01	0,03	0,05	0,1	0,15	0,2		1/2 valeur
Angles	≤10°	>10°	>50°	>120°	>400°	ISO 2768-1 Classe m		
	±1°	±0°30'	±0°20'	±0°10'	±0°5'			
Surface texture	≤100	>100	>300	>1000				ISO 2768-2 Classe H
	0,2	0,3	0,4	0,5	0,1	0,5	≤0,1	
Holes	±0,5	ENTRAXE DE PERCAGE DISTANCE BETWEEN CENTERS HOLES				Trous de passage H13 Clearance holes H13 ISO 273		
Edges	0,1 -0,3	ARETES ABATTUES DEBURR			DEGAGEMENT ARRONDI RELEASE		+1 -0,5	ISO 13715

Ra 3,2 (✓)

1	---			EN AW-ALMgSi T66 (EN 755-2)	80/40 x 105	0			
Mark	Code of the raw	Designation	Qty	Raw material	Dimension	kg			
	Component	kg	Analog	Product	Element				
---	0				Cisaille				
Description, local language				Page 1/1	Created by	COLIC_A	18.07.2006		
SUPPORT_2					Approved by DMS				
English description					Approved by IEP				
-					Approved by RD				
According to Bobst Specification (STF)				INTERNAL		BOBST © Bobst Mex SA CH-1001 LAUSANNE			
Scale	1:1	A3	BSA 2502 2192 00 EX_			Revision	Edition		
Metric						-	00		