

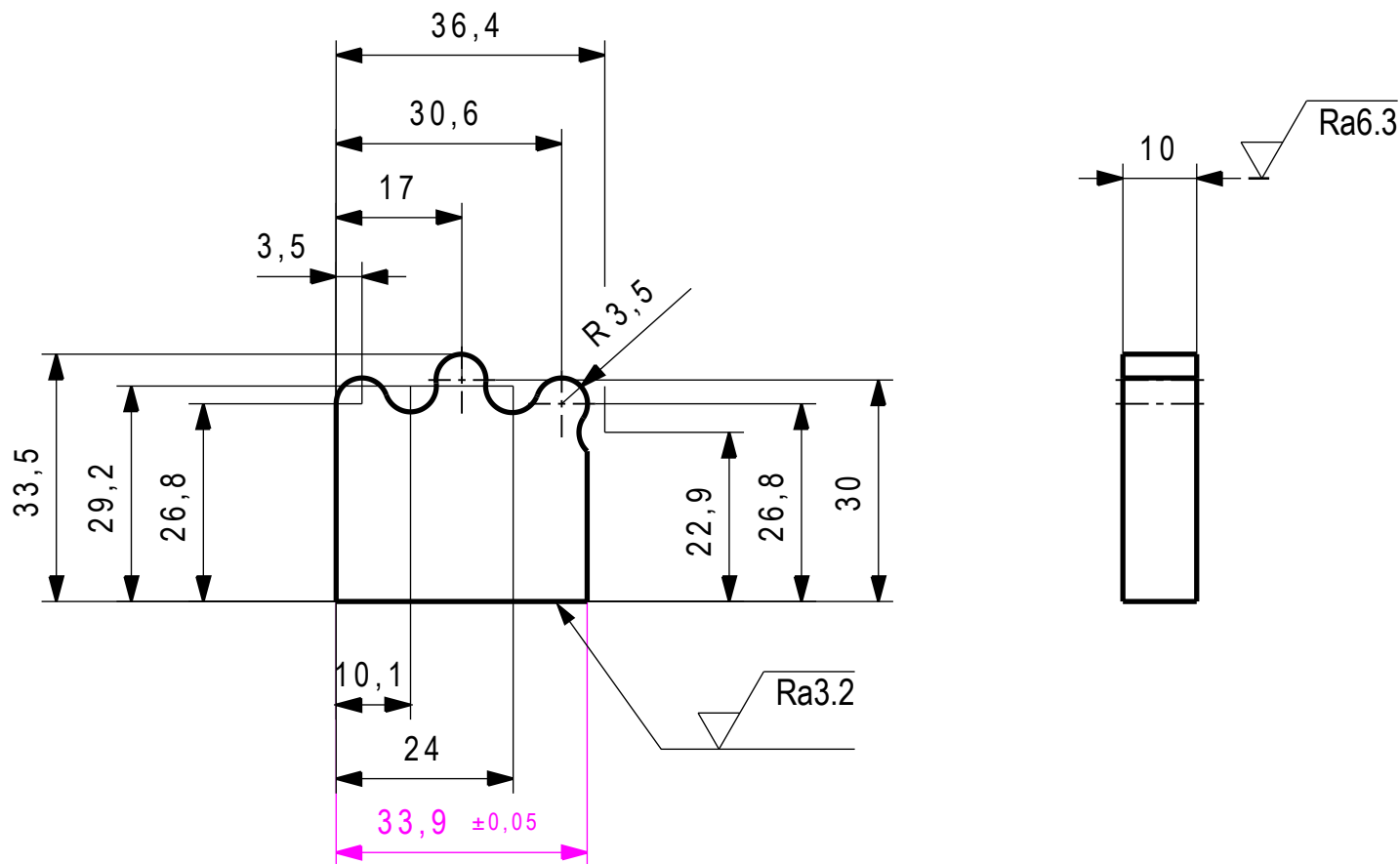
1

2







3

4

Date	CM	Created by	Approved by	Change	REV



ECARTS CONVENTIONNELS POUR COTES SANS TOLERANCES  
CONVENTIONAL DEVIATIONS FOR DIMENSIONS WITHOUT TOLERANCES

Linear	≤6	>6	>30	>120	>400	>1000	>2000	ISO 2768-1 Classe m
	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2	
Angular	≤10	>10	>30	>100	>300	>1000	ISO 2768-2 Classe H	
	0,02	0,06	0,1	0,2	0,3	0,4		
Parallelism	0,01	0,03	0,05	0,1	0,15	0,2	1/2 valeur	
	≤10	>10	>50	>120	>400	ISO 2768-1 Classe m		
	±1°	±0°30'	±0°20'	±0°10'	±0°5'			
Position	≤100	>100	>300	>1000				ISO 2768-2 Classe H
	0,2	0,3	0,4	0,5	0,1	0,5	≤0,1	

ENTRAXE DE PERCAGE  
DISTANCE BETWEEN CENTERS HOLES

ARETES ABATTUES  
DEBURR

DEGAGEMENT  
ARRONDI  
RELEASE

Trous de passage H13  
Clearance holes H13  
ISO 273

ISO 13715

Ra 1.6 (✓)

VERZINKT PASSIVIERT BLAU 10+5 µm

TOLERANZFELD ISO IT 7 UND  
WENIGER SIND ZU SCHÜTZEN

1	---	S235JRC (EN 10025-2)	45/20 x 45	0.09
---	-----	----------------------	------------	------

Mark	Code of the raw	Designation	Qty	Raw material	Dimension	kg
------	-----------------	-------------	-----	--------------	-----------	----

Component	kg	Analog	Product	Element
-----------	----	--------	---------	---------

---	0		Cisaille
-----	---	--	----------

Description, local language

ENGRENAGE\_1

English description

-

Page

1/1

Created by	JORDAN_Q	19.07.2006
Approved by DMS		
Approved by IEP		
Approved by RD		

**BOBST**

© Bobst Mex SA CH-1001 LAUSANNE

According to Bobst Specification (STF)

INTERNAL

Scale 1:1 A4

Metric

BSA 2502 2187 00 EX\_

Revision Edition

- 00