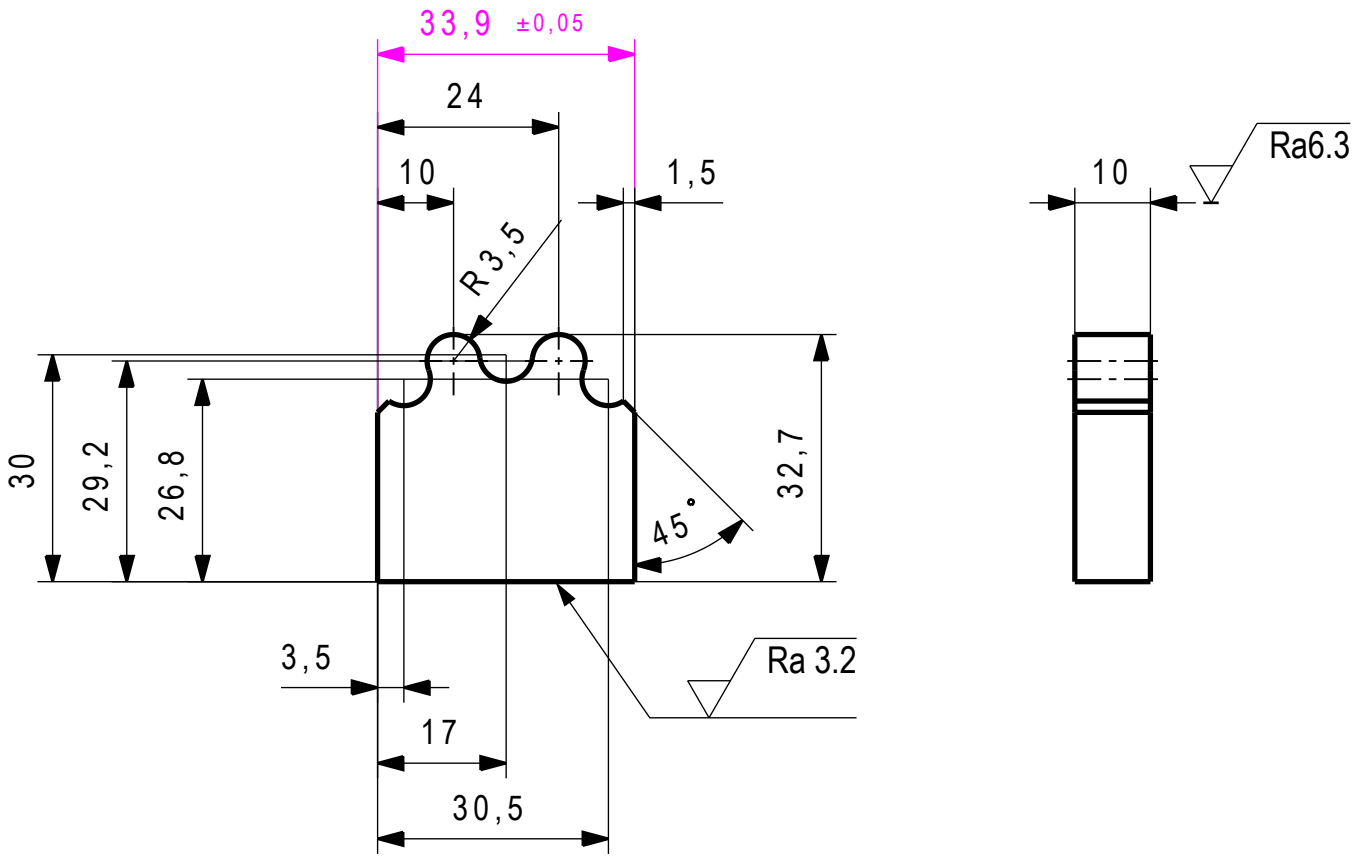
Date	CM	Created by	Approved by	Change	REV



ECARTS CONVENTIONNELS POUR COTES SANS TOLERANCES CONVENTIONAL DEVIATIONS FOR DIMENSIONS WITHOUT TOLERANCES								
Linear	≤6	>6	>30	>120	>400	>1000	>2000	ISO 2768-1 Classe m
	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2	
	≤10	>10	>30	>100	>300	>1000		ISO 2768-2 Classe H
	0,02	0,06	0,1	0,2	0,3	0,4		
//	0,01	0,03	0,05	0,1	0,15	0,2		1/2 valeur
	≤10	>10	>50	>120	>400			ISO 2768-1 Classe m
	±1°	±0°30'	±0°20'	±0°10'	±0°5'			
	≤100	>100	>300	>1000				ISO 2768-2 Classe H
	0,2	0,3	0,4	0,5	0,1	0,5	≤0,1	
±0,5	ENTRAXE DE PERCAGE DISTANCE BETWEEN CENTERS HOLES							Trous de passage H13 Clearance holes H13 ISO 273
-0,1 -0,3	ARETES ABATTUES DEBURR			DEGAGEMENT ARRONDI RELEASE		+1 +0,5		ISO 13715

Zincato blu passivato 10+5 µm

Da proteggere: zone di tolleranza ISO IT 7 e inferiore

Ra 1.6

( )

Mark	Code of the raw	Designation	Qty	Raw material	Dimension	kg
1	BSA 217 320 045	BARRE		S235J2+N (EN 10025-2)	45/20 x 45	0.09

Component	kg	Analog	Product	Element
BSA 2502 2188 00	0			Cisaille

Description, local language

ENGRENAGE_2

English description

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Created by	JORDAN_Q	21.07.2006
Approved by DMS		
Approved by IEP		
Approved by RD		

According to Bobst Specification (STF)

BOBST

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Scale 1:1 | A4 | Metric

BSA 2502 2188 00 EX_

Revision - | Edition 00